



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2712**Job Sheet 207068****Part No:** D2712**Job Qty:** 100 pcs**Part Name:** Set Screw**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/18/20**Job Tracking No:****Due Date:** 2/28/20**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV B IPP: C 05.09.13 Reformat KJ/JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	100 pcs	2/28/20	2/28/20	0.00	0.00	Purchasing - 1		FEB 27 2020
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	100 pcs	2/28/20	2/28/20	0.00	0.00	Packaging 2 - 1 - B4B		FEB 27 2020
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		



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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S258839**Part:** D2712**Job No:** 207068**Serial No/Batch:** S258839**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 02/27/20

Plex 2/18/20 11:48 AM Dart.Lavoie.Chanta

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
120 QC 6	100 pcs	2/28/20	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	100 pcs	2/28/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	

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DAS
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9-89

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
140 QC 21 - SA	100 pcs	2/28/20	0.00 0.00	QC 21 - SA - 21	DA
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-5
				Broussard	MAR 30 2020

Part Op 100 - Purchasing - Issue P/O: _____

For Hex Head Set Screw P/N: 92311A599 as per Dwg D2712

Descriptions: Thread: 5/16-24UNF Length: 5/8" long SS Possible Supplier: McMaster

110 - Receive & Inspect for Damage & Mat'l Certs) - Ensure material release note is attached

120 - QC6- All purchased or subcontracted products

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
92311A599	Set Screw D2712	100 pcs (1 ea)	100-Purchasing	5228838

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	92311A599	100	0	0

Part Specifications

Specifications could not be found.

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PURCHASE ORDER

POHB045922



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045922

PO Date: 2/21/20

Due Date: 2/28/20

Purchase Order

Revision:

Revision Date:

Issued By:

Lavoie, Chantal

Phone: 613-623-5200 Ext: 242

Fax: 613-632-1053

clavoie@dartaero.com

Via:

Ground

Pynt Terms:

Net 60

Freight Terms:

Special Comments:

FEB 21 2020

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		1632T22		50/pk	Aluminum Tag 1" X 2" X 0.04"	Firmed	-	2/28/20	50 Ea	0 Ea	50 Ea	\$0.25/Ea	\$12.50
						X50				FEB 2 6 2020			
2		183-FSCS-832-5/8		92210A196 100/pk	Clock Spring Cover Screw	Firmed	-	2/28/20	100 Ea	0 Ea	100 Ea	\$0.0585/Ea	\$5.85
										FEB 2 6 2020			
3	206976	59915K274		1/pk	Rod End Bearing D4777-1 : AS PER DWG D4777 REV. A	Firmed	-	2/28/20	24 pcs	0 pcs	24 pcs	\$19.05/pcs	\$457.20
						X24				FEB 2 7 2020			
4	207067	6264K72		1/pk	Half Link D5039-5 : AS PER DWG D5039 REV. B	Firmed	-	2/28/20	4 pcs	0 pcs	4 pcs	\$7.80/pcs	\$31.20
						X4							
5		76475A92		3 ft long	Low-Friction Surface-Protection Tape w/Teflon PTFE, Extra-Tough, 2" Wide x 0.022" Thick x 3' Long	Firmed	-	2/28/20	6 ft	0 ft	6 ft	\$12.97333/ft	\$77.84
						X6				FEB 2 6 2020			

Line Item Note 2 rolls of 3 ft, note exp date required 60% self life



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Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
6		8858T2		100 ft	Abrasion Resistant Elastic Cord, 5/16" dia., Multicolor	Firmed - X100		2/28/20	100 pcs	0 pcs	100 pcs	\$0.1089/pcs	\$10.89
										FEB 2 6 2020			
7		90116A227		50/PK	316 Stainless Steel Screw Pan Head M4 X 0.7 X 35 mm LG.	Firmed - X50		2/28/20	50 Ea	0 Ea	50 Ea	\$0.399/Ea	\$19.95
										FEB 2 6 2020			
8		90296A108	D4410	5/pk	Heli-Coil Insert receive ea	Firmed - X15		2/28/20	15 Ea	0 Ea	15 Ea	\$0.836/Ea	\$12.54
										FEB 2 6 2020			
9	207168	92311A564	D3533 REV. B		Set Screw D3533-1	Firmed - X50		2/28/20	100 pcs	0 pcs	100 pcs	\$0.2374/pcs	\$23.74
										FEB 2 7 2020			
10	207068	92311A599			Set Screw D2712 : AS PER DWG D2712 REV. B	Firmed -		2/28/20	100 pcs	0 pcs	100 pcs	\$0.2432/pcs	\$24.32
11		93600A613		5/PK	316 Stainless Steel Dowel Pin Ø5 mm X 50 mm Long	Firmed - X15		2/28/20	15 Ea	0 Ea	15 Ea	\$1.74/Ea	\$26.10
										FEB 2 6 2020			
12		AGD-2		2092A42 1/pk	1" Dial Indicator 0" to 1" Range	Firmed - X1		2/28/20	1 Ea	0 Ea	1 Ea	\$116.67/Ea	\$116.67
										FEB 2 6 2020			
13		C2-3-2-1	C3	98410A115 100/pk	Roller Pin Retaining Ring	Firmed - X100		2/28/20	100 Ea	0 Ea	100 Ea	\$0.0944/Ea	\$9.44
										FEB 2 6 2020			
14		DP460		7467A26	Scotch Weld Adhesive 37 ML : EXP: DATE REQUIRED 70% SELF LIFE	Firmed - X2		2/28/20	2 pcs	0 pcs	2 pcs	\$26.85/pcs	\$53.70
										FEB 2 6 2020			
15		C45-15-13		6381K171 1/pk	Bushing for SWA6A	Firmed - X3		2/28/20	3 Ea	0 Ea	3 Ea	\$2.68/Ea	\$8.04
16		C45-5-1	C45	98381A545 25/pk	Lever Stop Pin	Firmed - X25		2/28/20	25 Ea	0 Ea	25 Ea	\$0.4452/Ea	\$11.13

Plex 2/21/20 12:56 PM Dart.Lavoie.Chantal



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PURCHASE ORDER

POHB045922



Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
17		EL-PLUG-F		7216k6 1/pk color yellow	3-Prong Female Spade Plug	Firmed X15	-	2/28/20	15 Ea	0 Ea FEB 26 2020	15 Ea	\$13.60/Ea	\$204.00
18		EL-PLUG-M		7216k5 1/pk color yellow	3-Prong Male Spade Plug	Firmed X15	-	2/28/20	15 Ea	0 Ea FEB 26 2020	15 Ea	\$7.80/Ea	\$117.00
19	207194	63215K34	D2611 REV. C		Bearing (D2611) : AS PER DWG D2611 rev. C	Firmed X100	-	2/28/20	100 Ea	0 Ea FEB 27 2020	100 Ea	\$17.24/Ea	\$1,724.00
20		94150A345		50/PK	316 Stainless Steel Hex Nut M6 X 1	Firmed X50	-	2/28/20	50 Ea	0 Ea FEB 26 2020	50 Ea	\$0.1916/Ea	\$9.58
Grand Total:													\$2,955.69

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/21/20 12:56 PM Dart.Lavoie.Chantal

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: N/A

Purchase Order
POHB045922

Order Placed By
Chantal Lavoie

McMaster-Carr Number
1591512-02

Page 1 of 2

02/21/2020

Line	Product	Ordered	Shipped
1	1632T22 Engraving and Stamping Plate, Aluminum, 1" High x 2" Wide, Packs of 50	1 Pack	1 ✓
2	92210A196 18-8 Stainless Steel Hex Drive Flat Head Screw, 8-32 Thread Size, 5/8" Long, Packs of 100	1 Pack	1 ✓
3	59915K274 Corrosion-Resistant Ball Joint Rod End, 3/8"-24 Thread, Right Hand	24 Each	24 ✓
4	6264K72 Adding-and-Connecting Link for ANSI Number 40-SS Single Strand Corrosion-Resistant Roller Chain	4 Each	4 ✓
5	76475A92 Low-Friction Tape Made with Teflon PTFE, Heavy Duty, 2" Wide, 3 Feet Long, 0.022" Overall Thickness	2 Each	2 ✓
6	8858T2 Elastic Cord, Abrasion-Resistant, 5/16" Diameter, Multicolor, 100' Length	100 Feet	100 ✓
7	90116A227 316 Stainless Steel Pan Head Phillips Screws, M4 x 0.70 mm Thread, 35mm Long, Packs of 50	1 Pack	1 ✓
8	90296A108 18-8 Stainless Steel Screw-Locking Helical Insert, 6-32 Thread Size, 0.276" Installed Length, Packs of 5	3 Packs	3 ✓
9	92311A564 18-8 Stainless Steel Cup-Point Set Screw, 1/4"-28 Thread, 1" Long, Packs of 50	2 Packs	2 ✓ D 4 9-28
10	92311A599 18-8 Stainless Steel Cup-Point Set Screw, 5/16"-24 Thread, 5/8" Long, Packs of 50	2 Packs	2 ✓
11	93600A613 316 Stainless Steel Dowel Pin, 5mm Diameter, 50mm Long, Packs of 5	3 Packs	3 ✓
12	20935A67 Plunger-Style Variance Indicator, Plus/Minus Dial, Jeweled, 0" to 1.000" Measuring Range Replaces 2092A42	1 Each	1 ✓
13	98410A115 External Retaining Ring for 5/16" OD, Zinc Yellow-Chromate-Plated Spring Steel, Packs of 100	1 Pack	1 ✓
14	7467A26 Structural Adhesive, Toughened Epoxy, 3M DP460, 1.69 oz. Cartridge	2 Each	2 ✓
15	6381K171 Multipurpose SAE 660 Leadless Bronze Sleeve Bearing for 3/4" Shaft Diameter and 7/8" Housing ID, 1" Long	3 Each	3 ✓
16	98381A545 Dowel Pin, 4037 Alloy Steel, 1/4" Diameter, 1-3/8" Long, Packs of 25	1 Pack	1 ✓
17	7216K6 Hinged Straight-Blade Housing, 3-Slot Socket, NEMA 5-15, Yellow ✓	15 Each	15 ✓
18	7216K5 Hinged Straight-Blade Housing, Hinged, 3-Blade Plug, Grounded, NEMA 5-15, Yellow ✓	15 Each	15 ✓

Packing List

Page 2 of 2

02/21/2020

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: N/A

Purchase Order
POHB045922
Order Placed By
Chantal Lavoie

McMaster-Carr Number
1591512-02

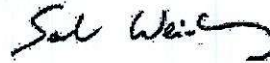
Line	Product	Ordered	Shipped
19	63215K34 Corrosion-Resistant Swivel Joint, Lubrication-Free, 3/8" ID, 13/16" OD	100 Each	70
20	94150A345 316 Stainless Steel Hex Nut, Super-Corrosion-Resistant, M6 x 1 mm Thread, Packs of 50	1 Pack	1

Shipped separately from our New Jersey warehouse on 02/21

19	63215K34 Corrosion-Resistant Swivel Joint, Lubrication-Free, 3/8" ID, 13/16" OD	100 Each	30
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Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.


Sarah Weinberg
Compliance Manager

Notes about your shipment

The U.S. Department of Transportation regulates the shipping of line 14. By purchasing from McMaster-Carr Supply Company, you agree not to transport or permit others to transport purchased items except in accordance with U.S. law and any other applicable laws.